



Zerspanungsmechanismen beim Schleifen von polykristallinem Diamant (German Edition)

Florestan Schindler

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Im Rahmen der Arbeit wurde ein Modell entwickelt, welches die Mechanismen bei der schleifenden Bearbeitung von PKD grundlegend erklärt. Das Kernstück der Untersuchungen bildete die erstmalig durchgeführte Analyse der PKD-Randzone vor und nach dem Schleifen. Aus den Ergebnissen wurde ein Modell für das PKD-Schleifen aufgestellt, welches die auftretenden Mechanismen auf der Basis der mechanischen und thermischen Prozessbelastung erklärt. Darauf aufbauend wurde ein Optimierungsansatz gewählt, bei dem die Effizienz der Endbearbeitung von PKD-Werkzeugen durch die kombinierte Bearbeitung von Laserstrahlabtragen und Schleifen signifikant erhöht wurde.

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